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Crestwater Electric, Inc. needs to manufacture a batch of 2400 PCB (Printed Circuit Board) in an eight-hour shift. If the downtime for the machine is 30 minutes and assuming a 50-min break time, what is the effective time in hours at 90% performance rate?

$$= (8 \text{ hours} * 60 \text{ min}) = (480 \text{ min})$$

480-80

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